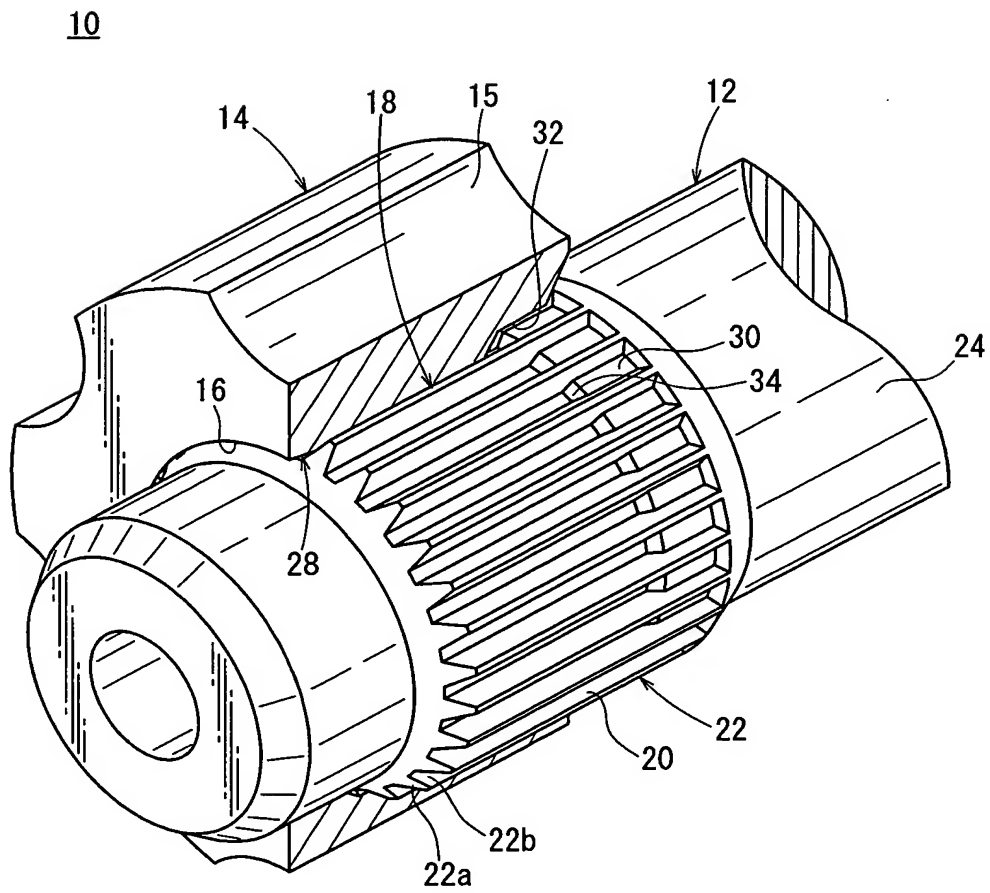


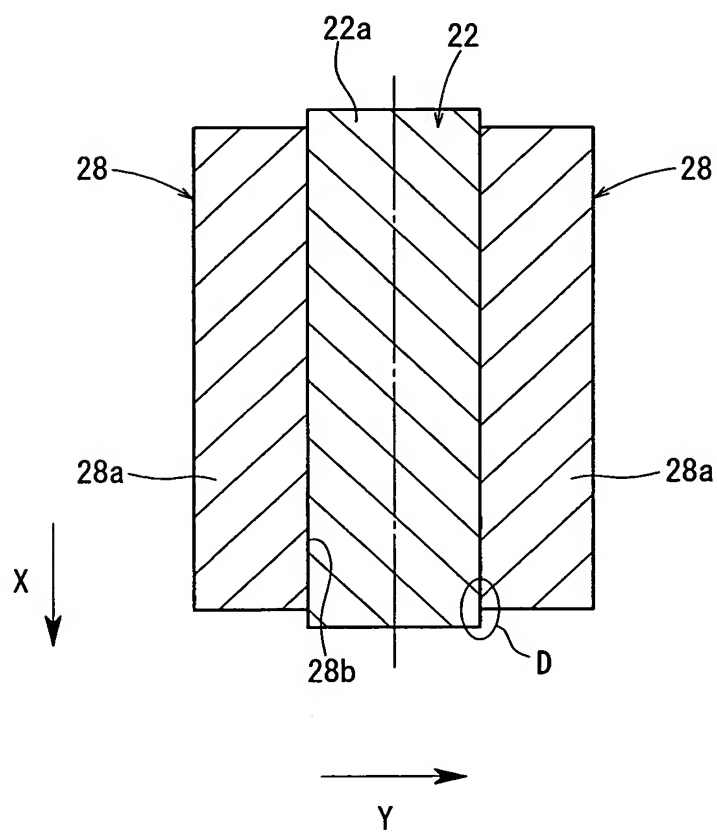
1/38

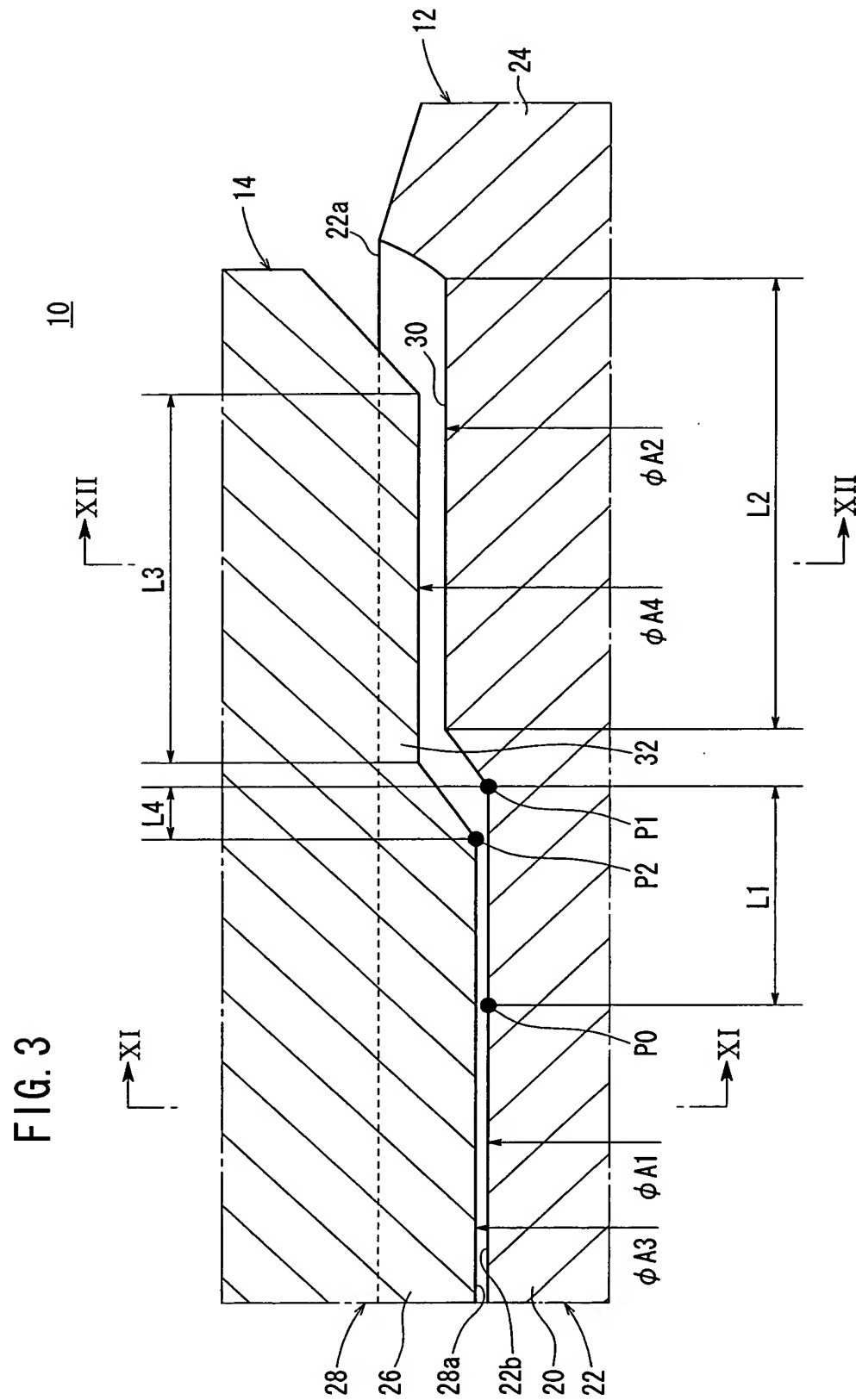
FIG. 1



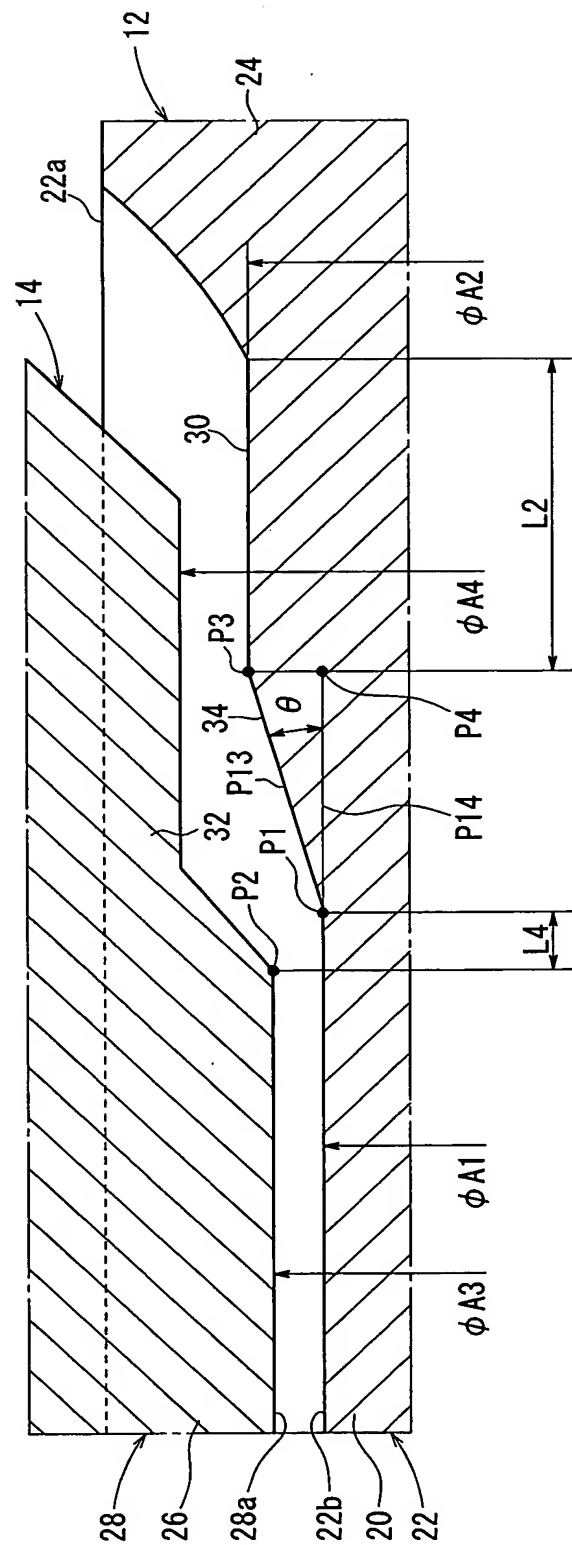
2/38

FIG. 2

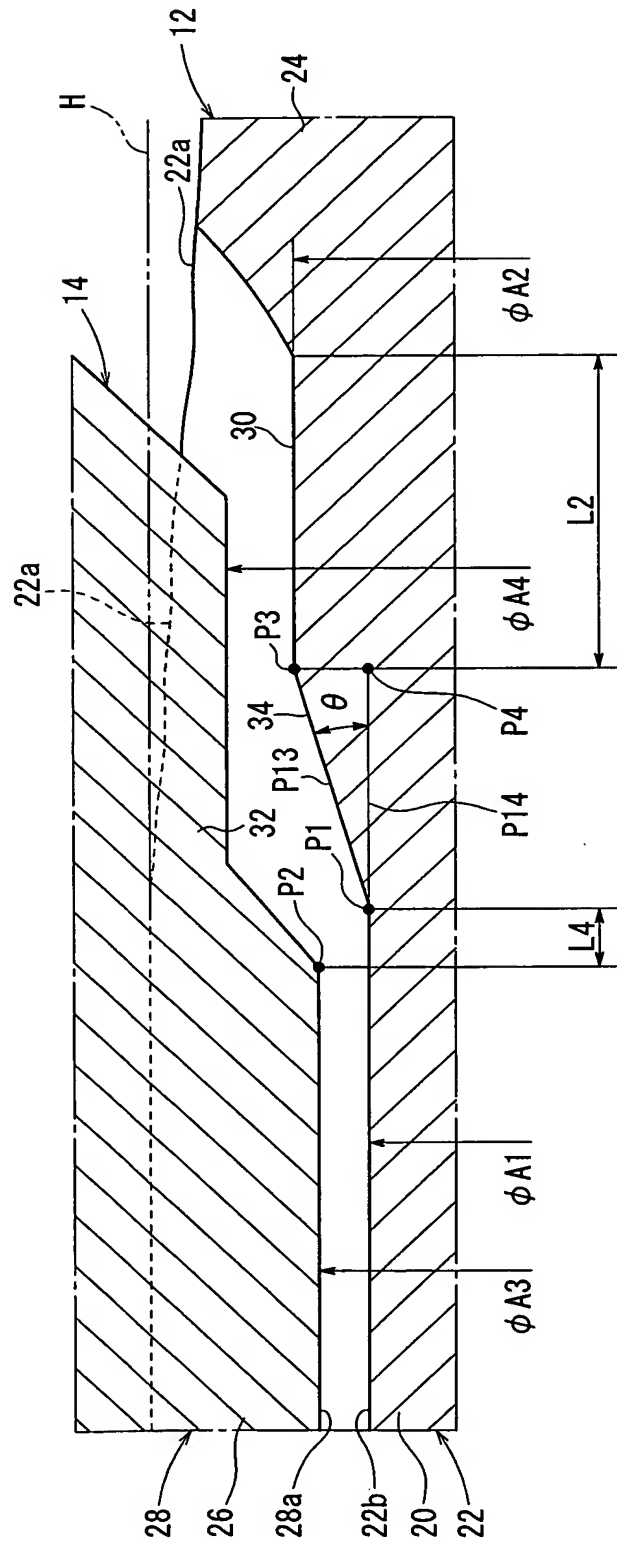




**FIG. 4**



**FIG. 5**

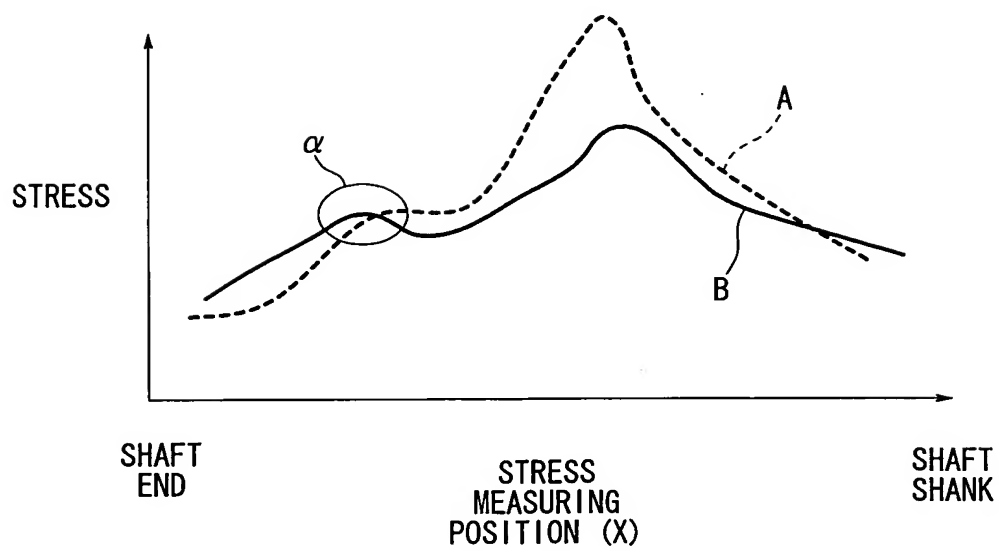


6/38

FIG. 6

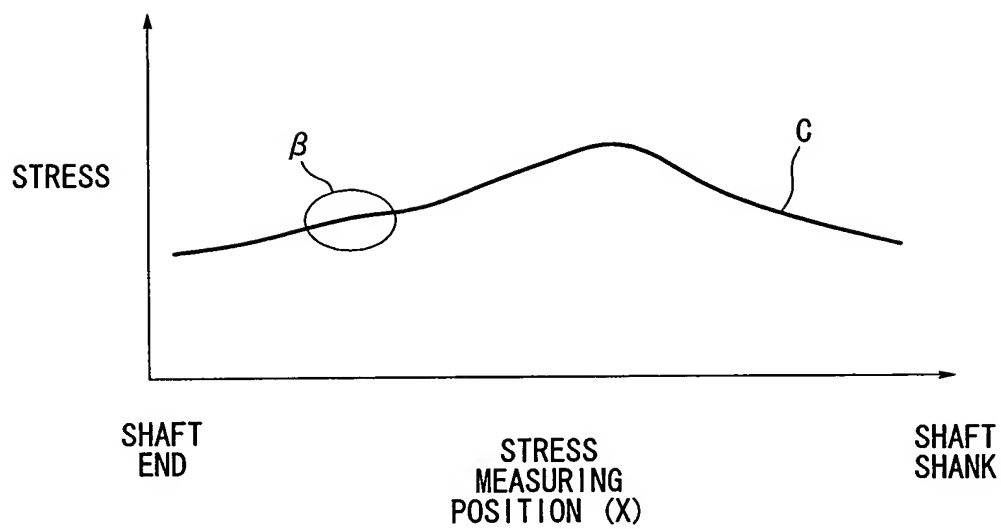
TILT ANGLE $\theta$	3°	5°	10°	15°	25°	35°	45°	90°
STRESS RELAXATION	×	○	◎	◎	◎	◎	○	×
PRODUCTIVITY	×	○	◎	◎	◎	◎	○	×

FIG. 7



8/38

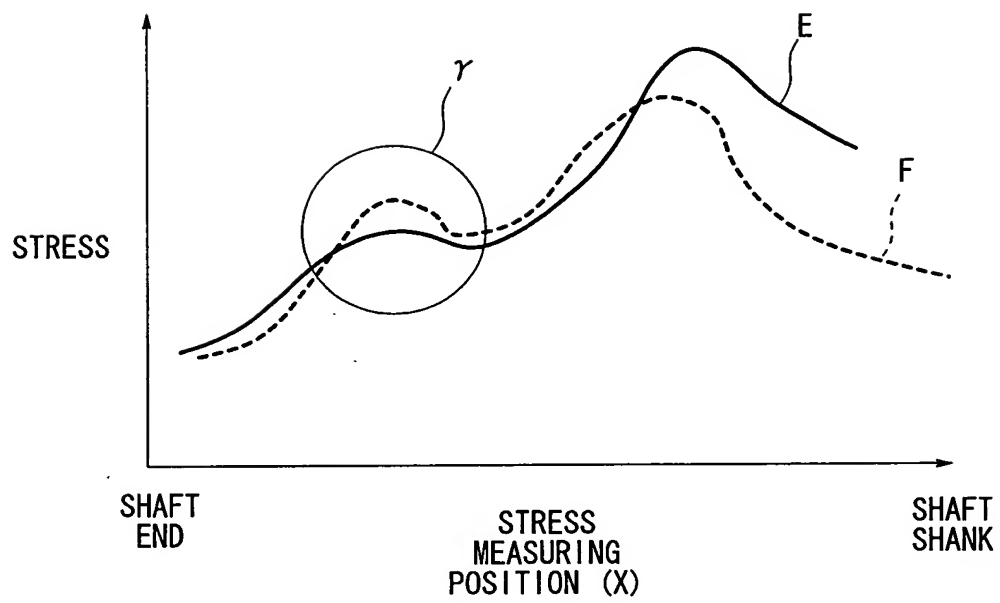
FIG. 8





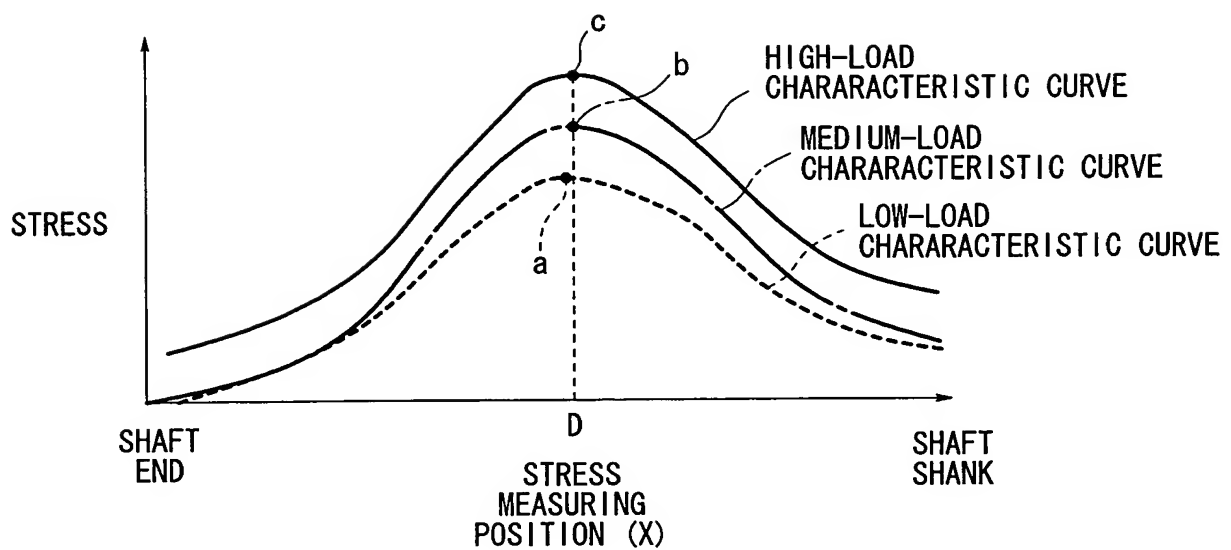
9/38

FIG. 9



10/38

FIG. 10



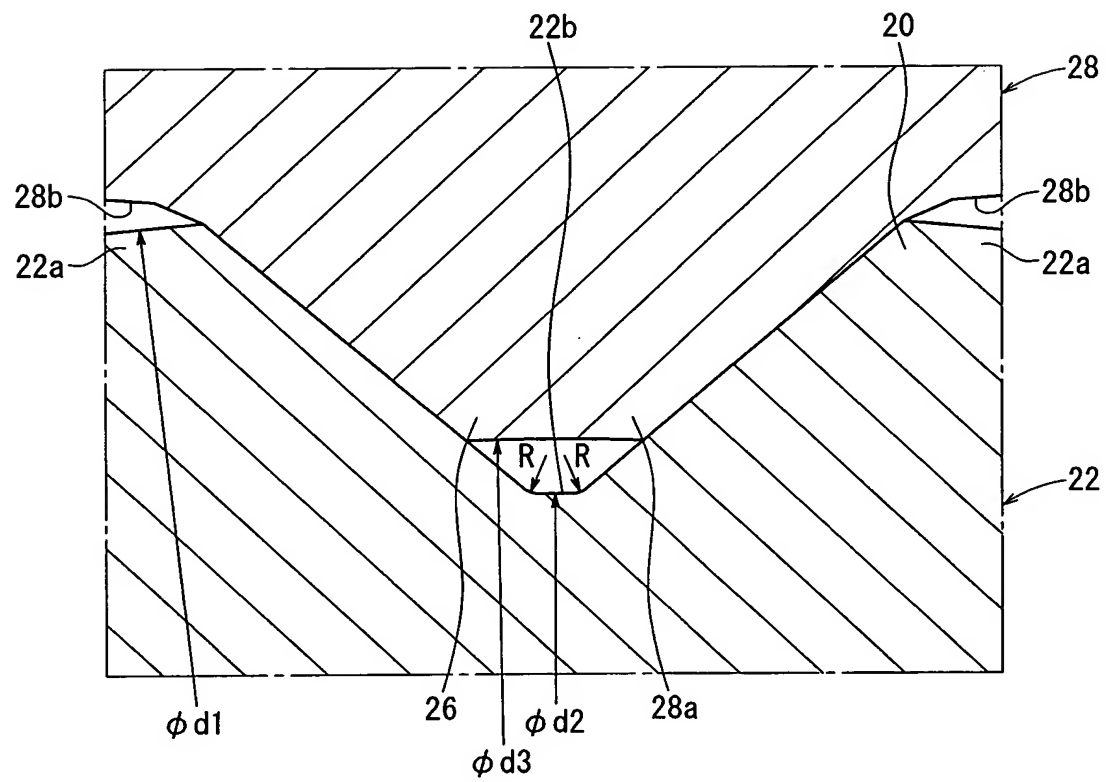


FIG. 12

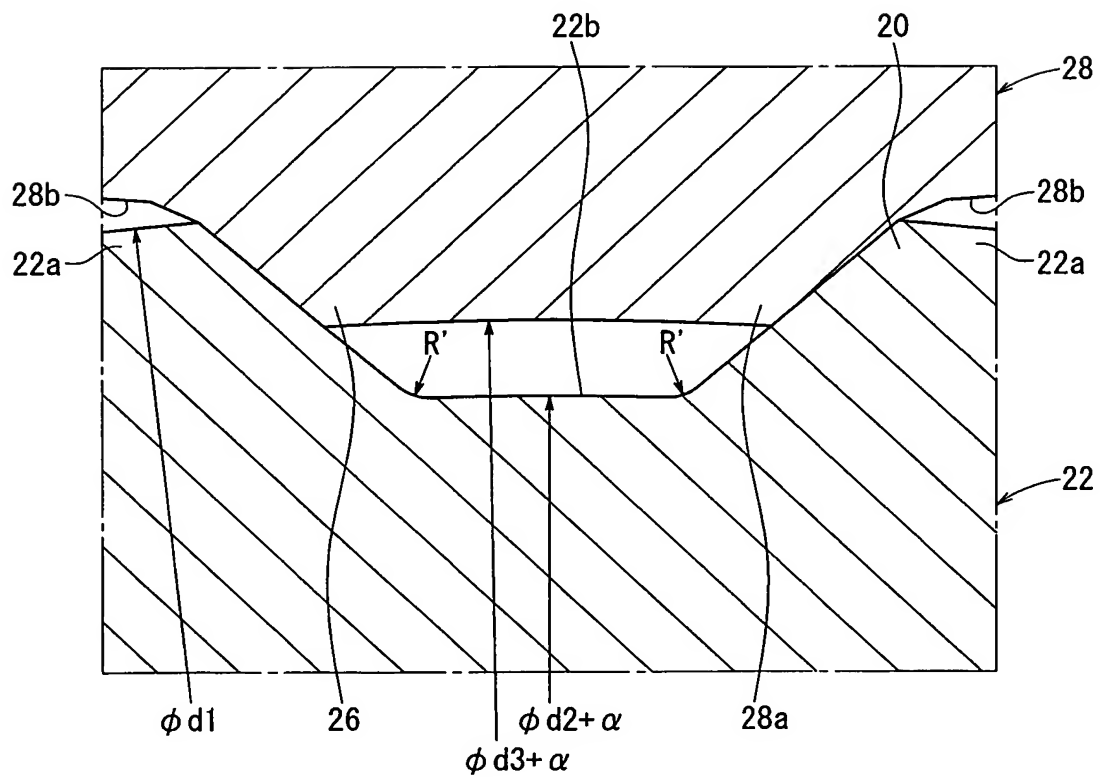
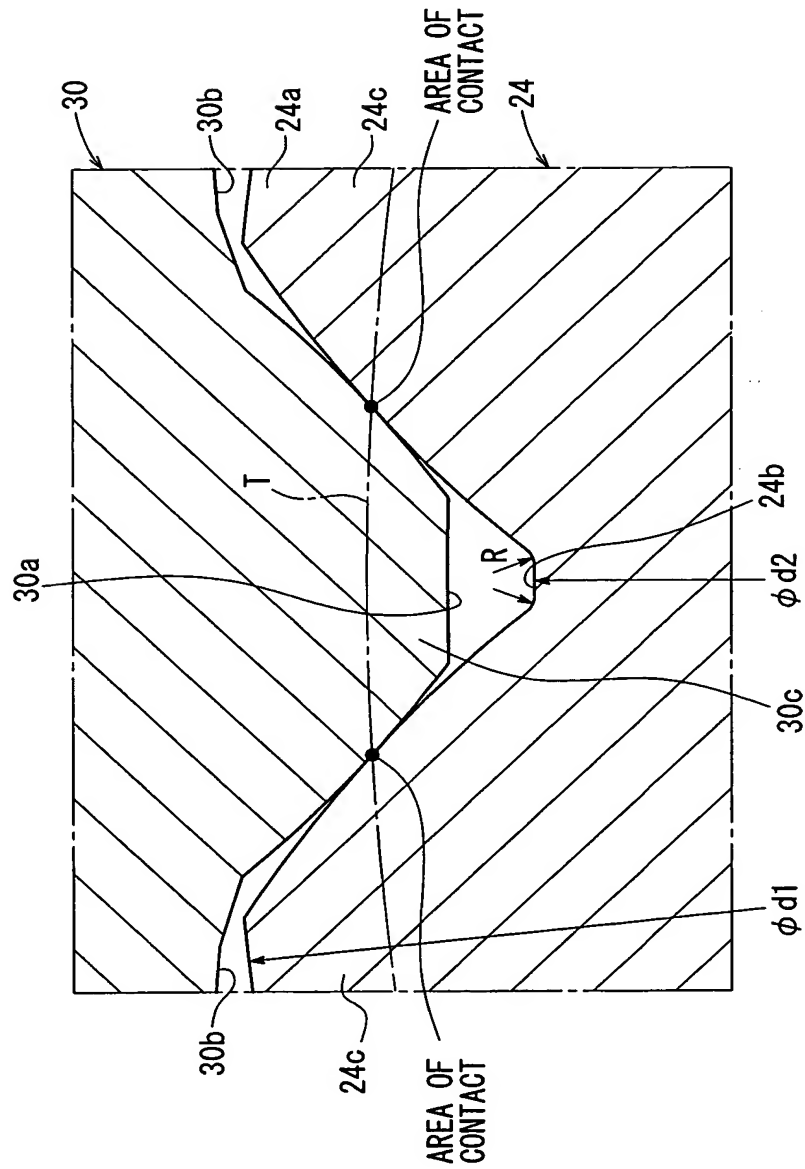
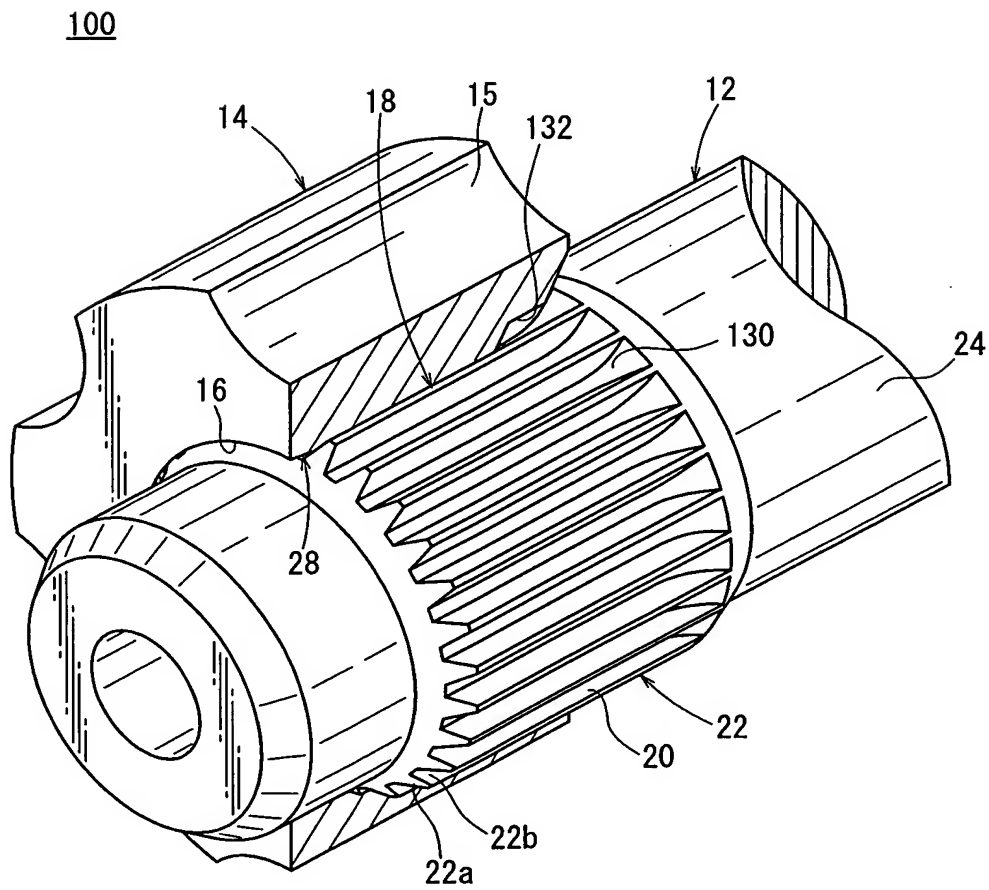


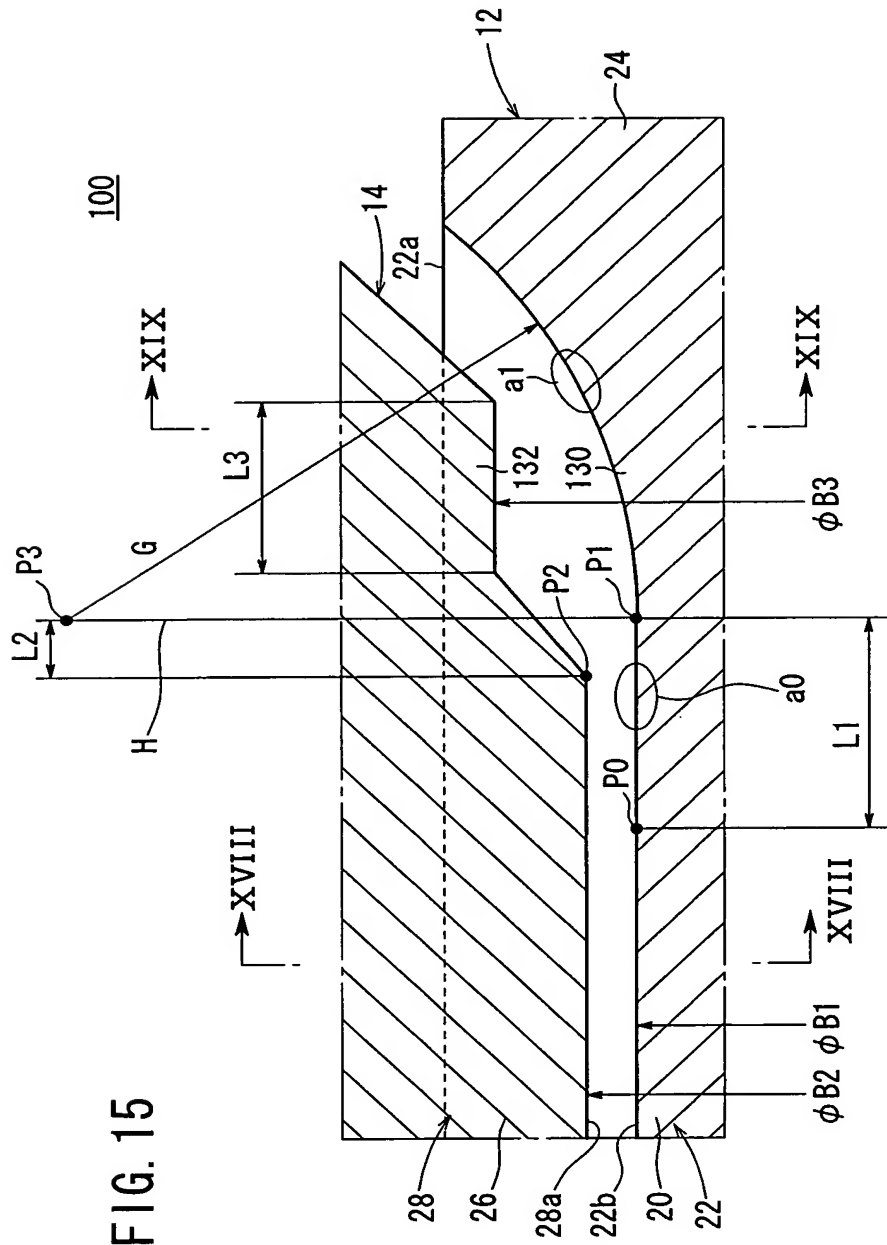
FIG. 13



14/38

FIG. 14



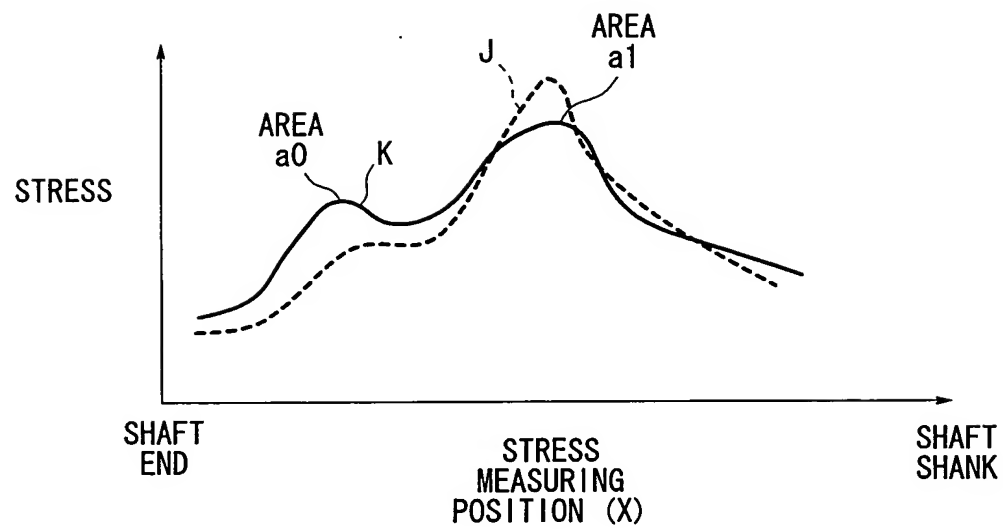


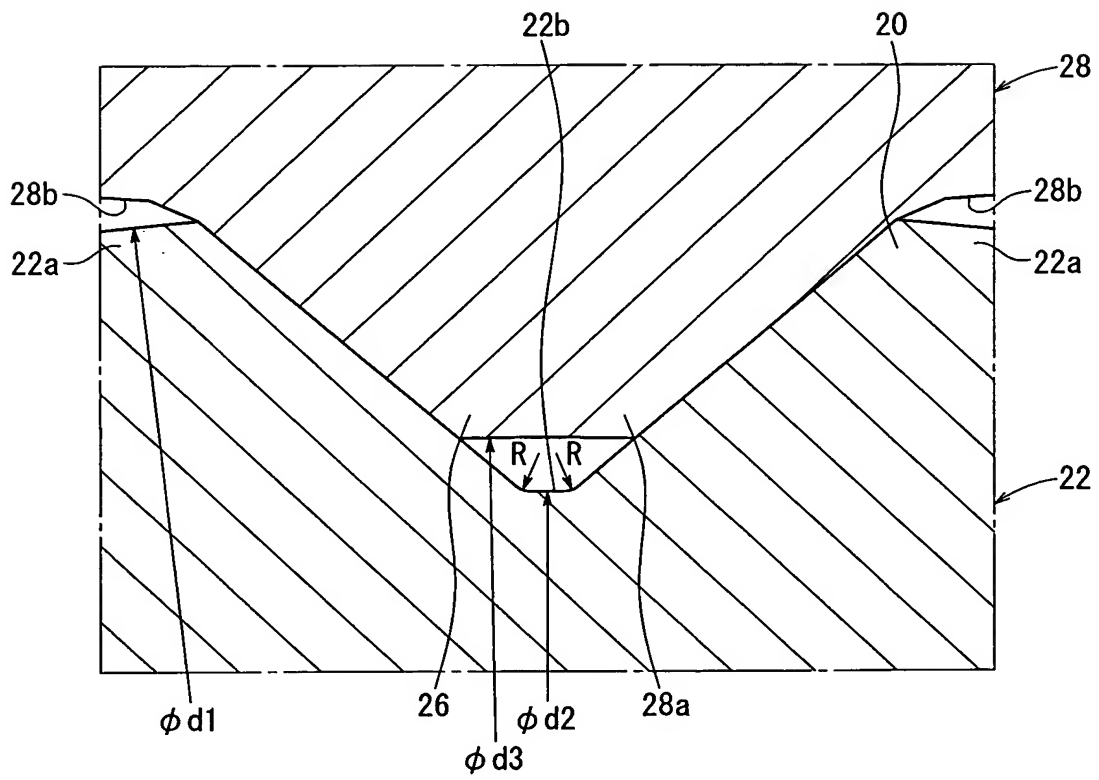




17/38

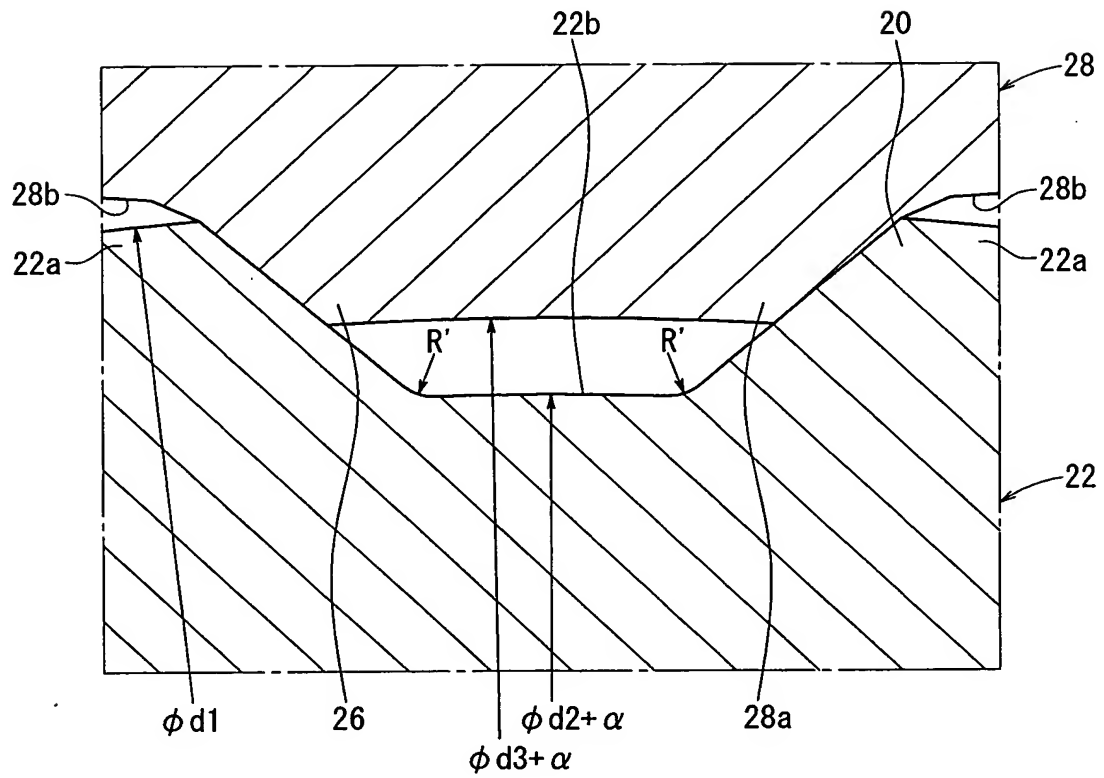
FIG. 17





19/38

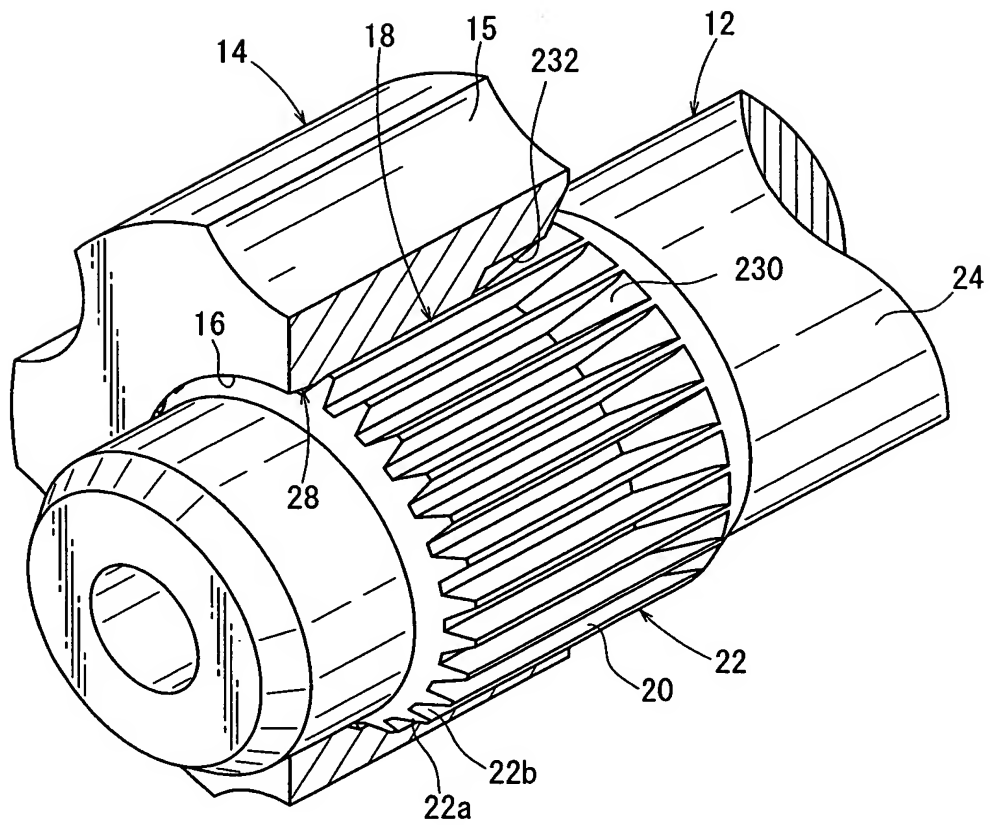
FIG. 19

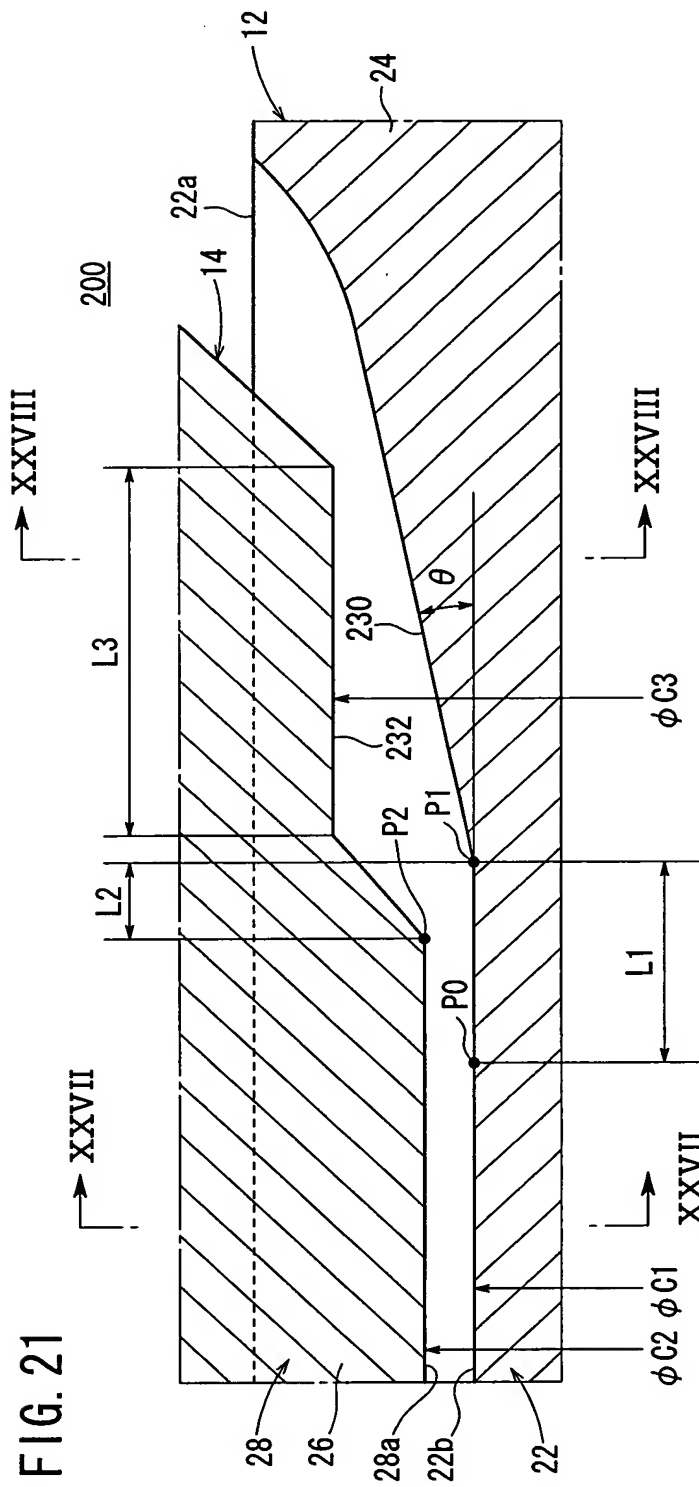


20/38

FIG. 20

200





22/38

FIG. 22

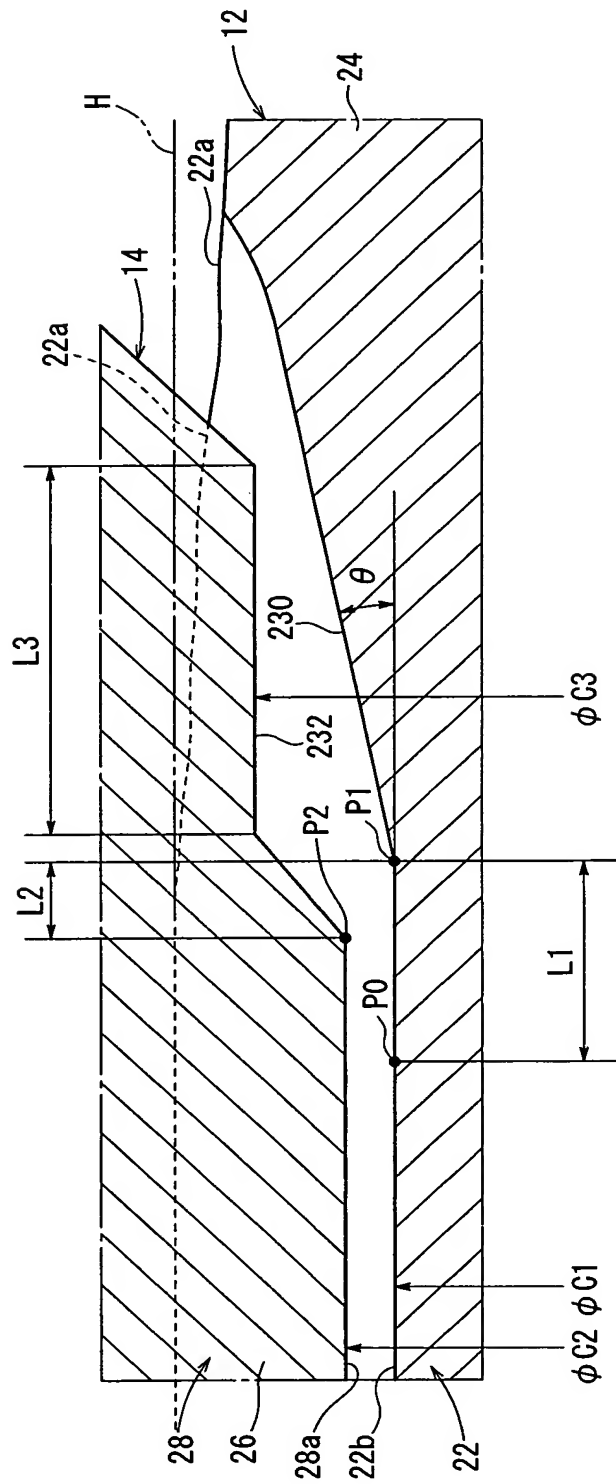


FIG. 23

	2°	4°	6°	8°	10°	15°	30°	45°	65°	90°
STRESS RELAXATION	×	×	○	○	◎	◎	◎	◎	○	×
PRODUCTIVITY	◎	◎	◎	◎	◎	◎	◎	○	○	×

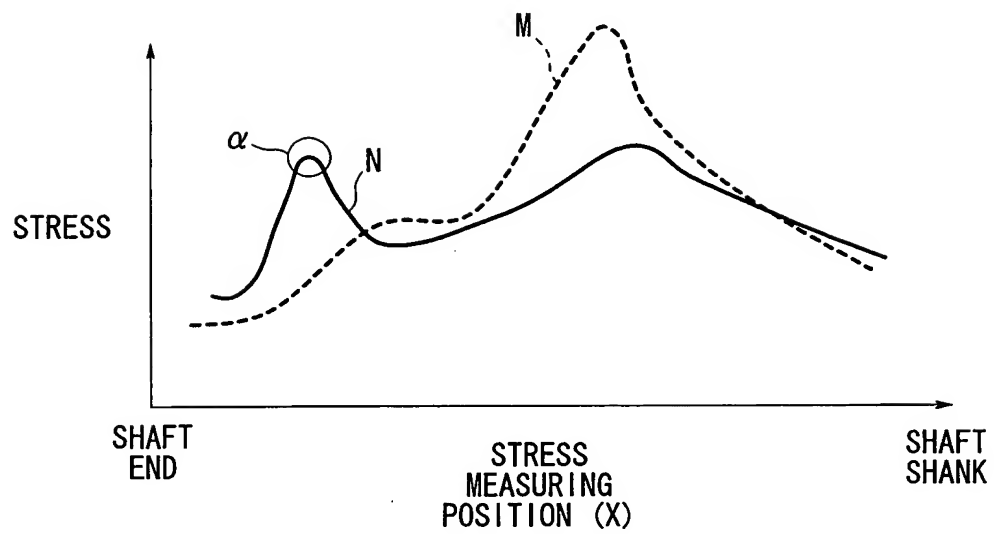
◎:VERY GOOD

○:GOOD

×:NOT GOOD

24/38

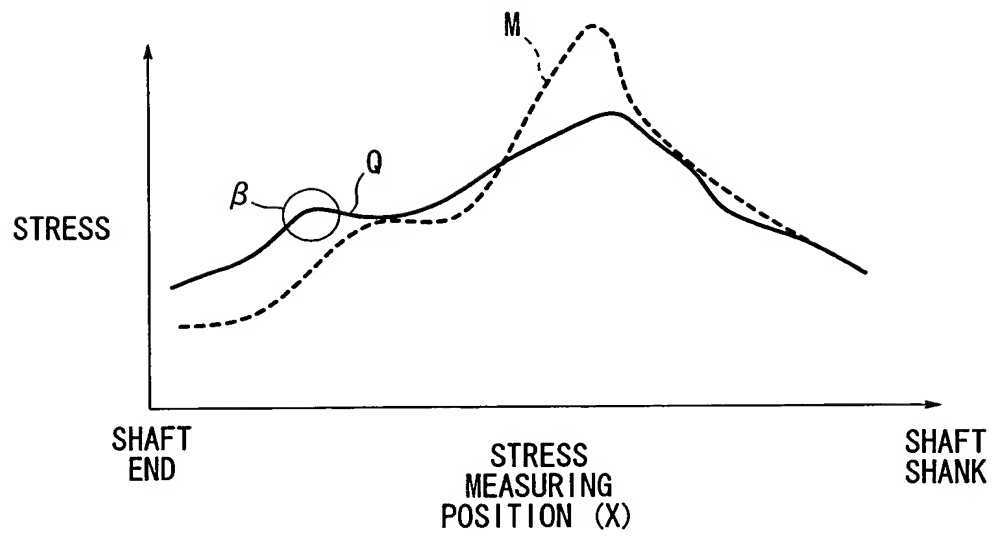
FIG. 24





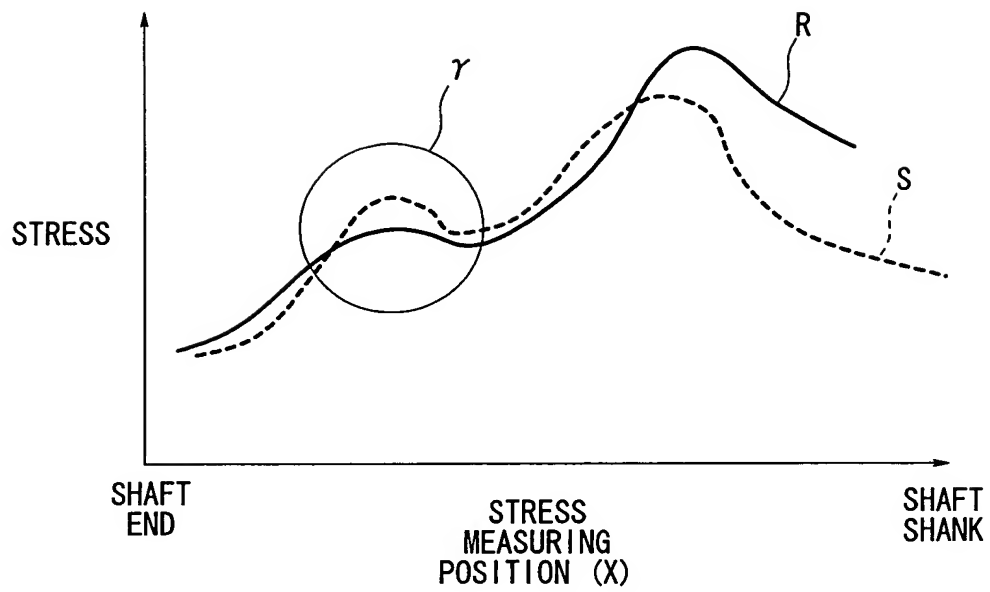
25/38

FIG. 25



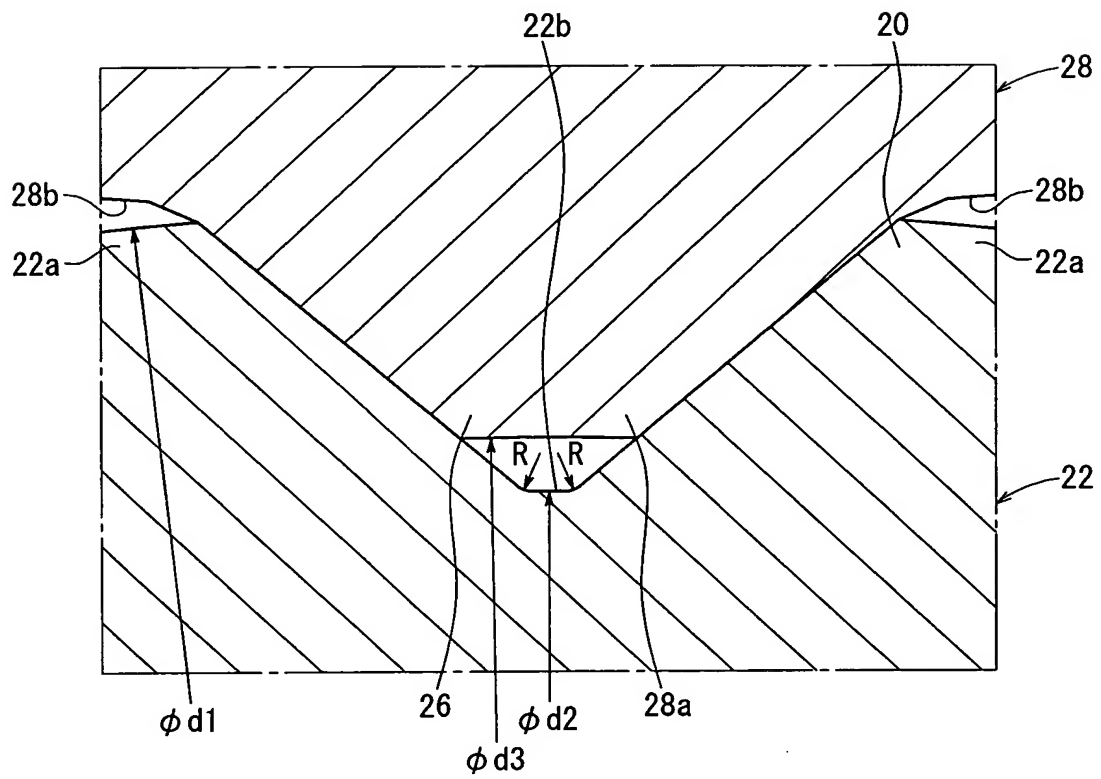
26/38

FIG. 26



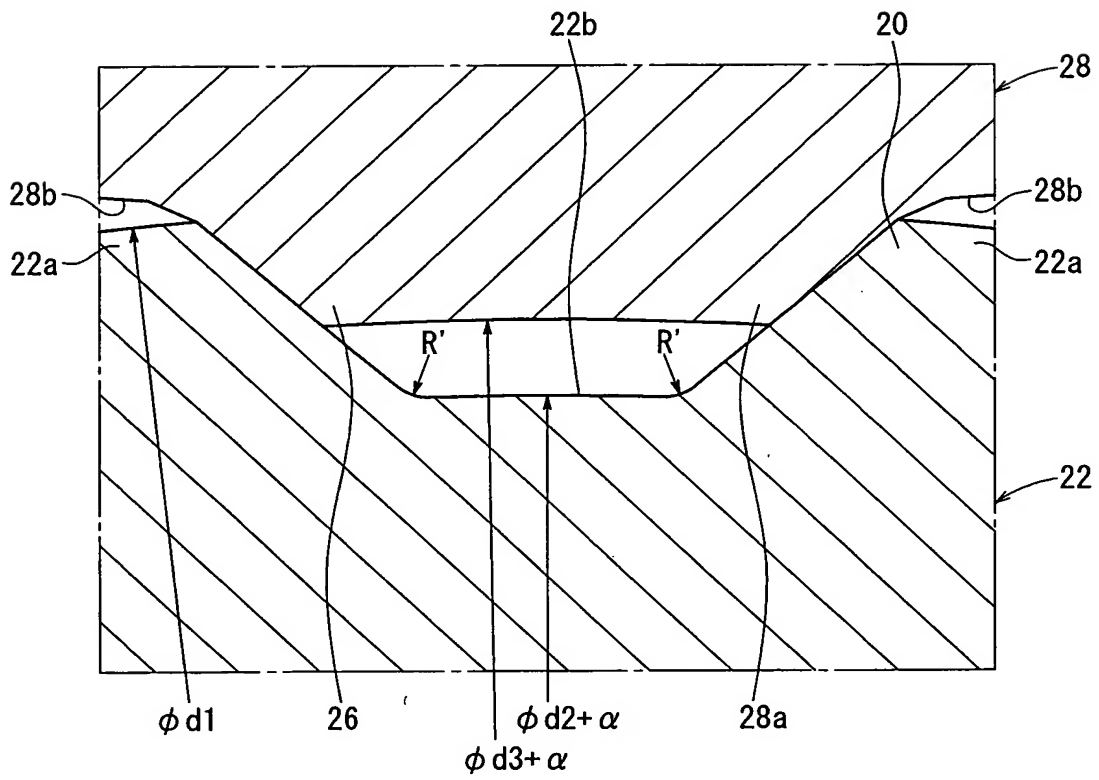
27/38

FIG. 27

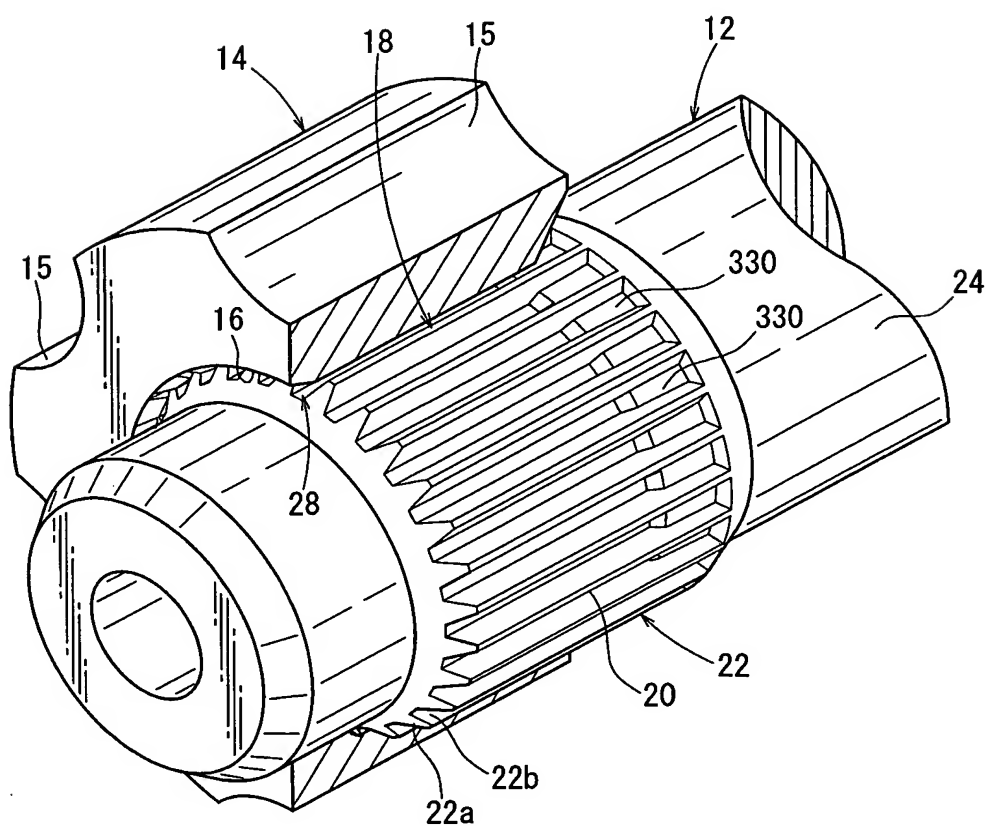


28/38

FIG. 28



300





31/38

FIG. 31

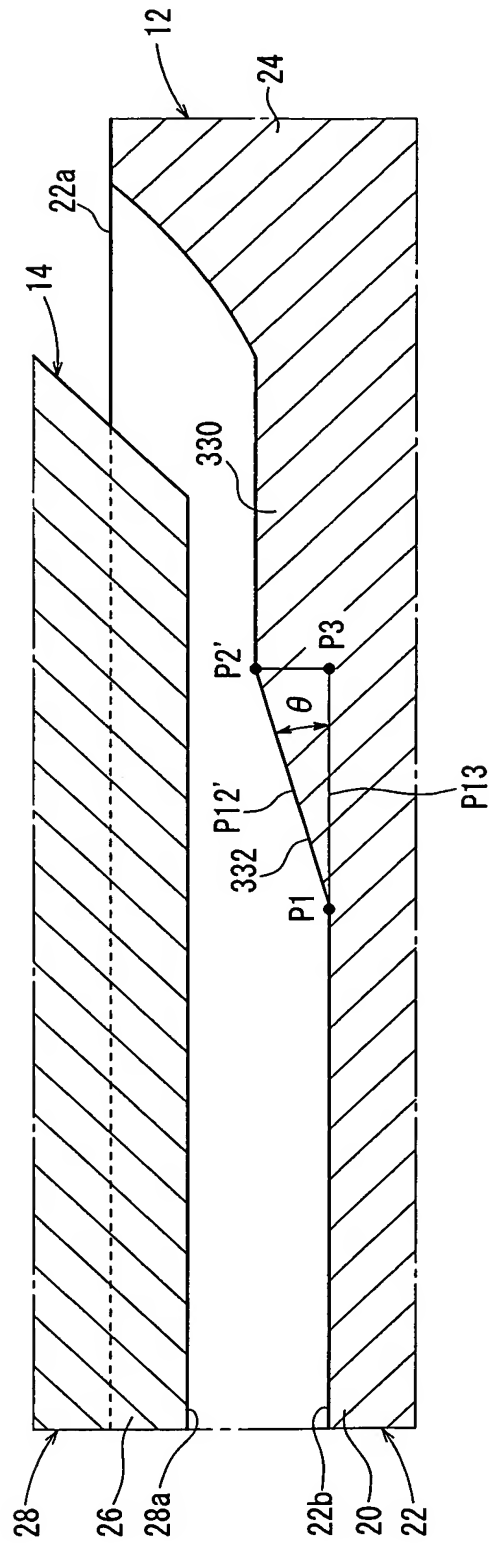


FIG. 32

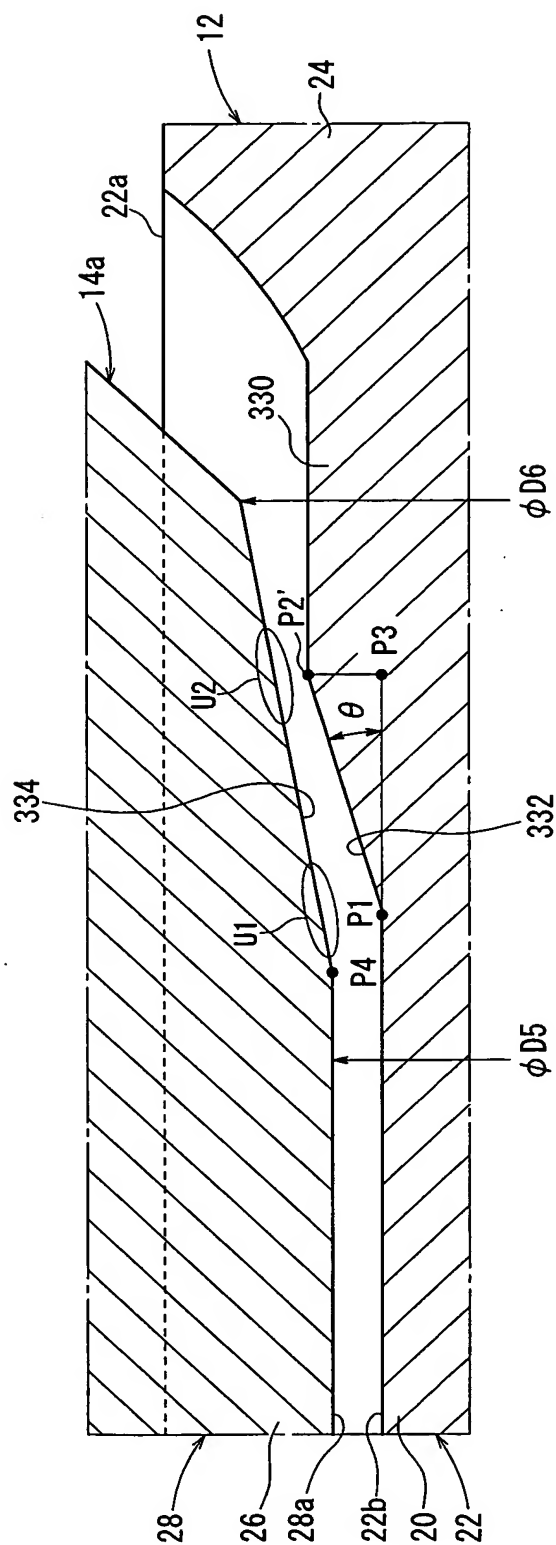
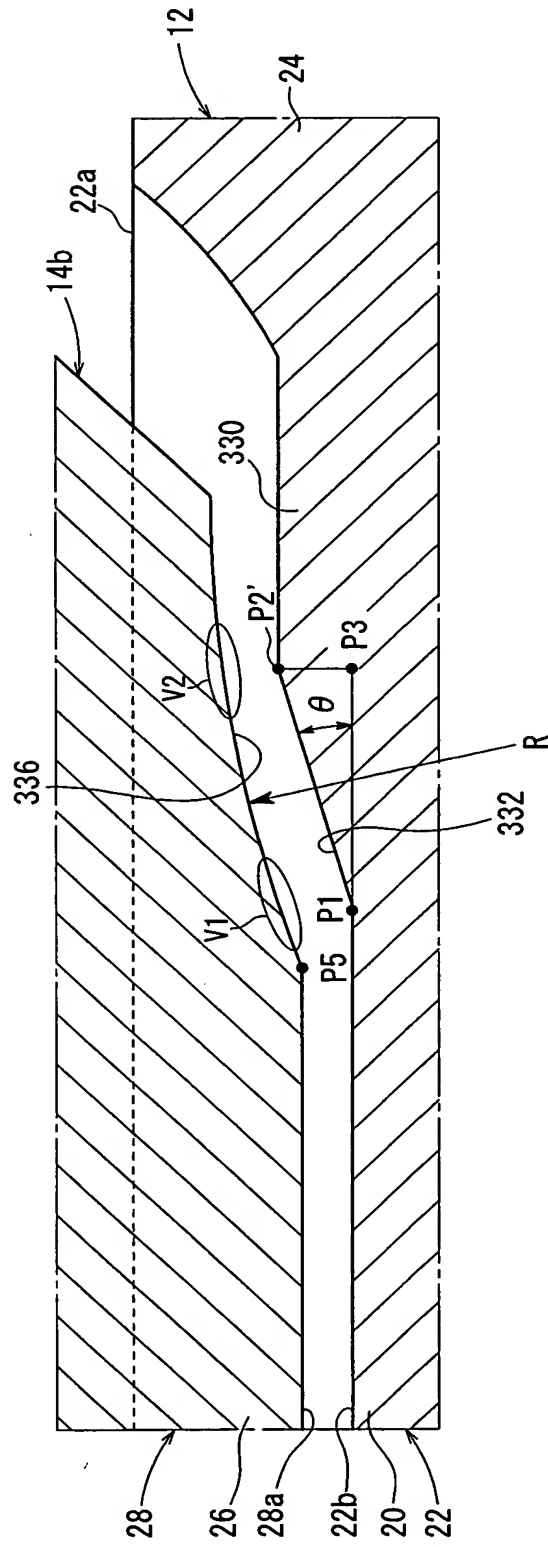
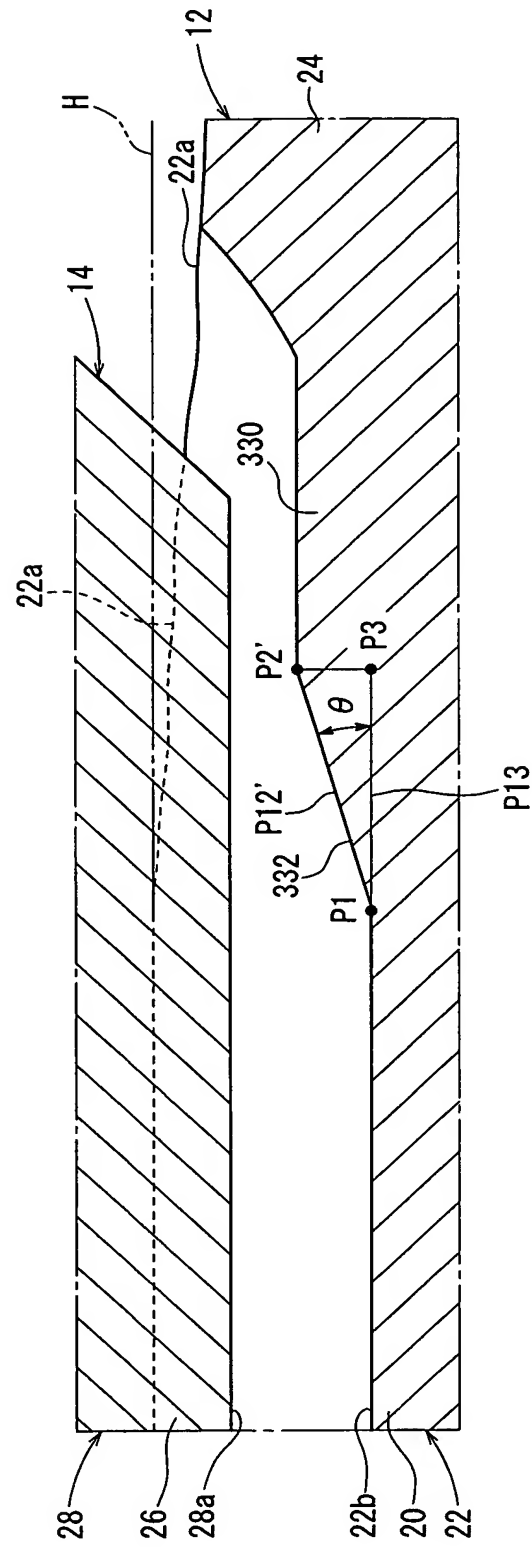




FIG. 33



**FIG. 34**



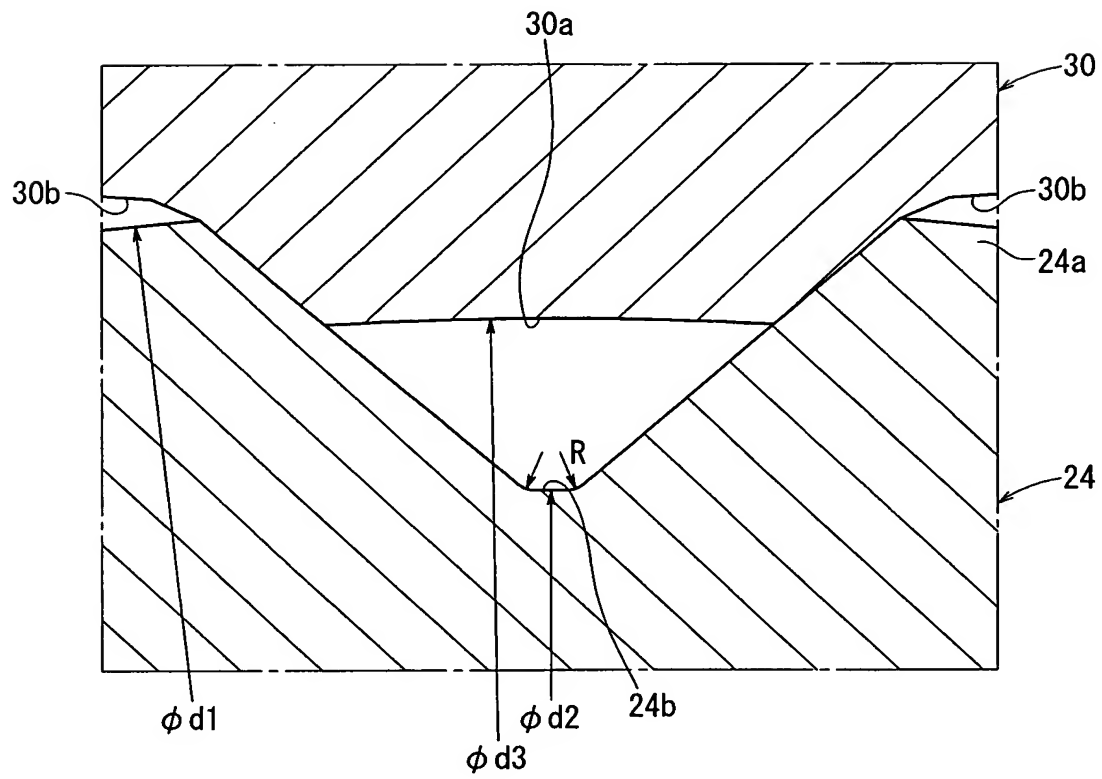
35/38

FIG. 35

TILT ANGLE $\theta$	3°	5°	10°	15°	25°	35°	45°	90°
STRESS RELAXATION	×	○	◎	◎	◎	◎	○	×
PRODUCTIVITY	×	○	◎	◎	◎	◎	○	×

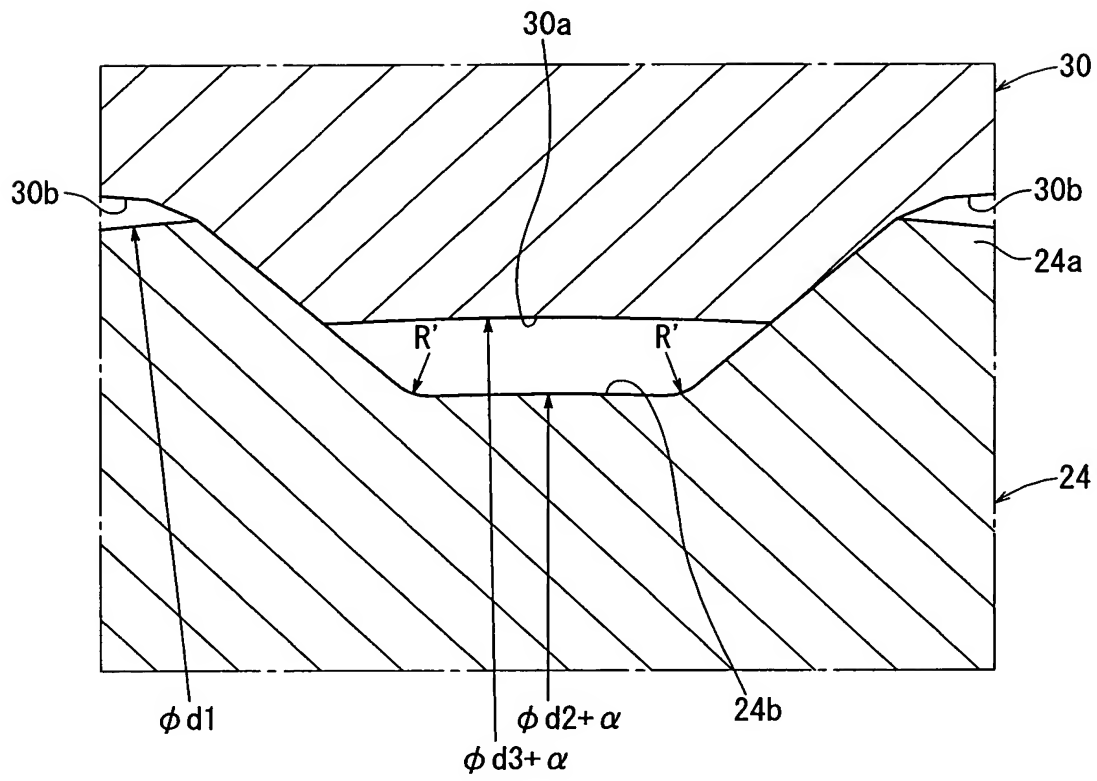
36/38

FIG. 36



37/38

FIG. 37



38/38

FIG. 38

